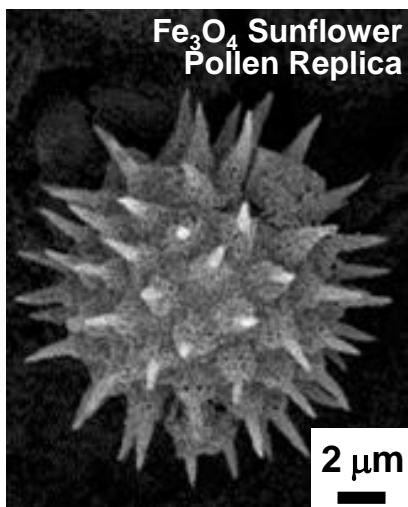
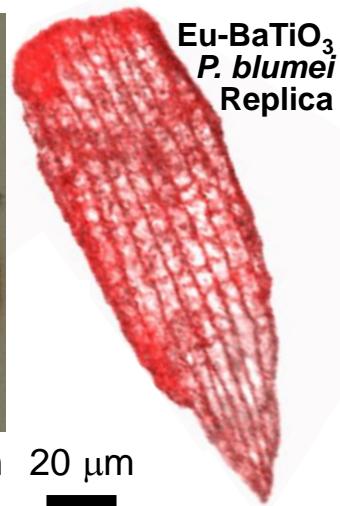
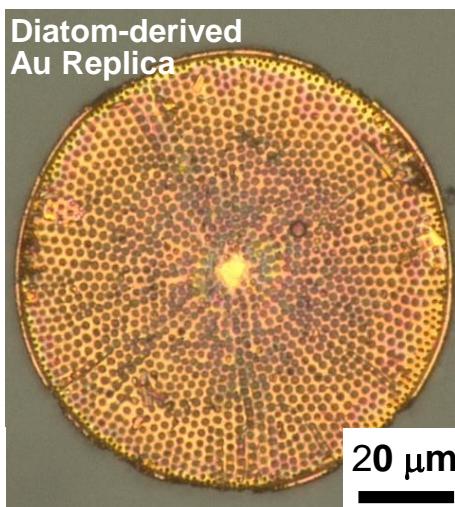
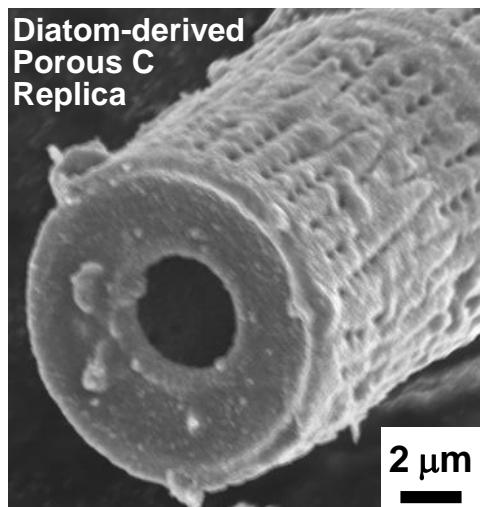


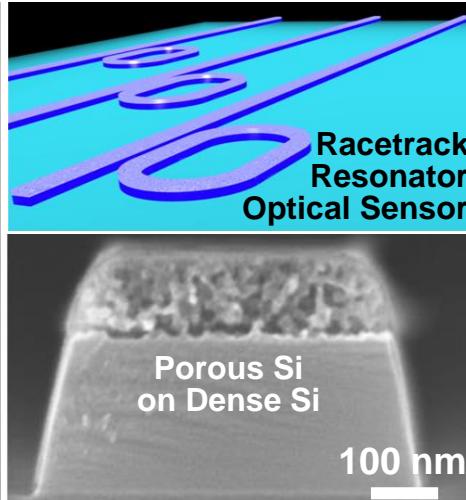
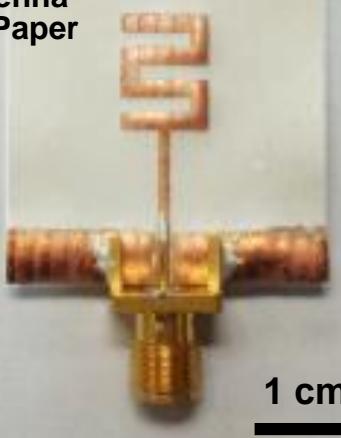
# *Biomaterials Alchemy: Changing the Chemistries, but not Shapes, of Biogenic Structures*



**Ken H. Sandhage**  
*Reilly Professor of Materials Engineering*  
*School of Materials Engineering*  
*Purdue University*  
*West Lafayette, IN*

# *Materials Alchemy: Changing the Chemistries, but not Shapes, of Synthetic Structures*

Flexible Cu  
Antenna  
on Paper



ZrC/W Rocket  
Nozzle Liners



**Ken H. Sandhage**

*Reilly Professor of Materials Engineering  
School of Materials Engineering*

*Purdue University*

*E-mail: sandhage@purdue.edu*

**PURDUE**  
UNIVERSITY

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Matt Dickerson<sup>1,3</sup>  
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Ismael Gomez<sup>1</sup>

Ari Gordin<sup>1</sup>  
SungHwan Hwang<sup>4</sup>  
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Michael Haluska<sup>1</sup>  
Guojie Wang<sup>1</sup>  
Yunshu Zhang<sup>1</sup>

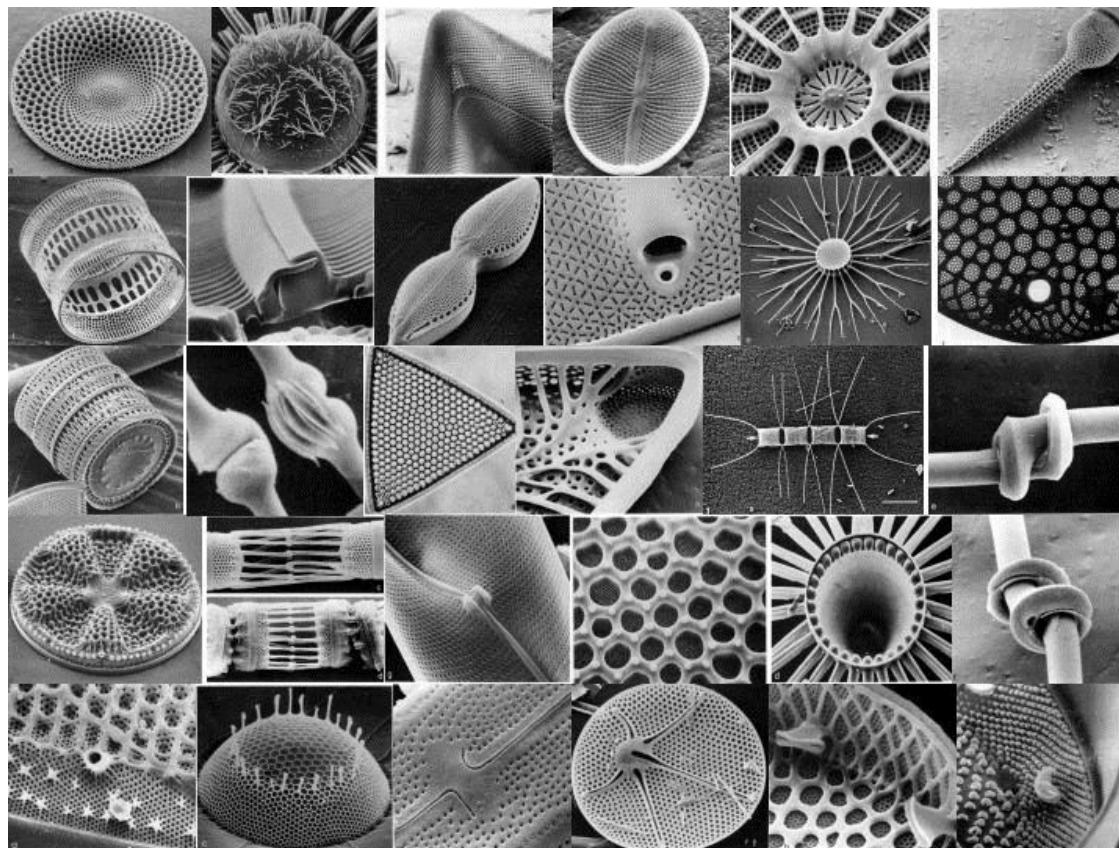
## **Collaborating Research Groups:**

Ali Adibi<sup>1</sup>  
Michael Durstock<sup>3</sup>  
Mark Hildebrand<sup>8</sup>  
Nils Kröger<sup>1,9</sup>  
Meilin Liu<sup>1</sup>  
Seth Marder<sup>1</sup>

Carson Meredith<sup>1</sup>  
Rajesh Naik<sup>3</sup>  
Joe Perry<sup>1</sup>  
Robert Snyder<sup>1</sup>  
Mohan Srinivasarao<sup>1</sup>  
John Zhang<sup>1</sup>

<sup>1</sup>Georgia Institute of Technology; <sup>2</sup>Tongji University; <sup>3</sup>Air Force Research Laboratory/Wright Patterson Air Force Base; <sup>4</sup>Purdue University;  
<sup>5</sup>Georgia Perimeter College; <sup>6</sup>Harris Corporation; <sup>7</sup>Scripps Institution of Oceanography; <sup>8</sup>TU Dresden

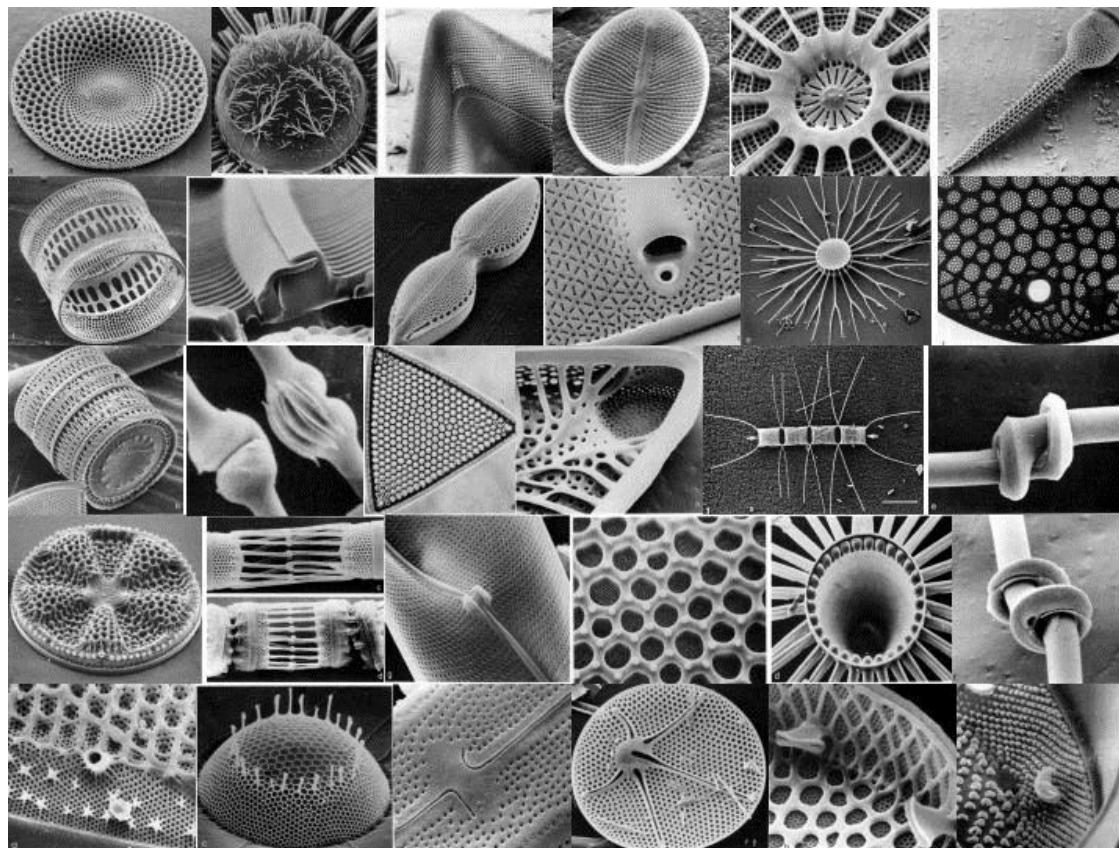
# *Diatoms: 3-D Micro/Nanoscale SiO<sub>2</sub>, Assembly*



**Nature's  
Nanotechnologists!**

F. E. Round, R. M. Crawford, D. G. Mann, The Diatoms: Biology and Morphology of the Genera, Cambridge University Press, 1990  
(images compiled by Mark Hildebrand)

# Diatoms: 3-D Micro/Nanoscale SiO<sub>2</sub> Assembly



10<sup>5</sup> species

Each species forms  
a specific, unique  
3-D shape: *genetic  
precision*

Sustained culturing  
yields many copies  
(80 cycles = 2<sup>80</sup>=  
10<sup>24</sup>): *massively  
parallel self-  
assembly*

⇒ Predominantly  
comprised of SiO<sub>2</sub>

F. E. Round, R. M. Crawford, D. G. Mann, The Diatoms: Biology and Morphology of the Genera, Cambridge University Press, 1990  
(images compiled by Mark Hildebrand)

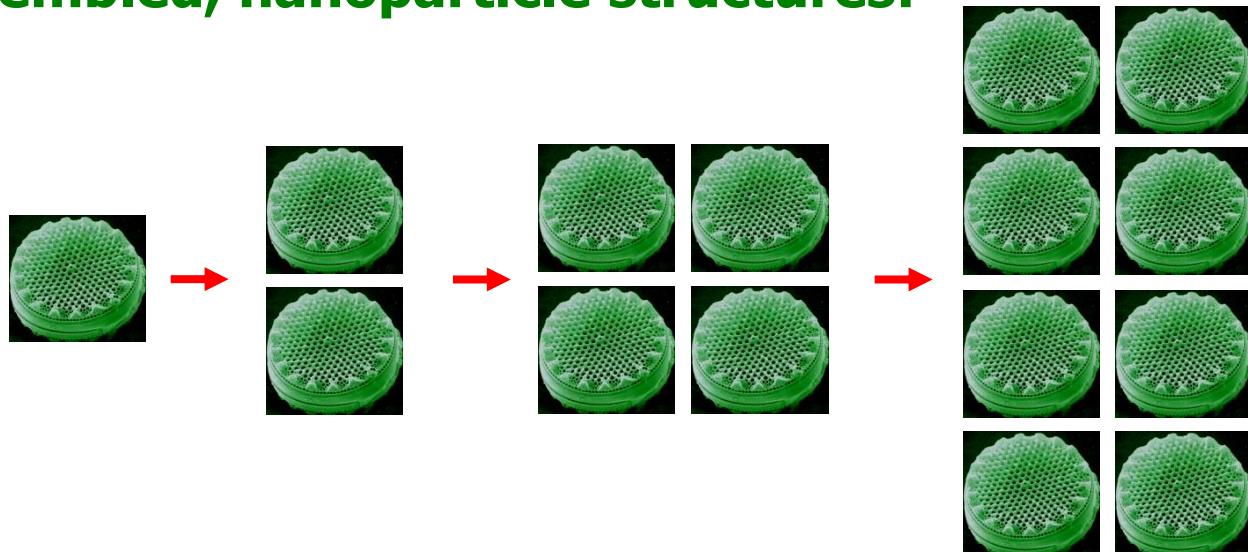
***Biological Assembly and Shape-preserving Inorganic Conversion***

**(BASIC)**

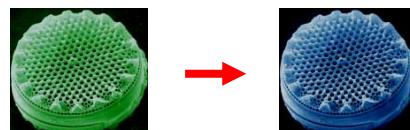
**(U.S. Patents No. 7,615,206; No. 7,204,971; No. 7,067,104)**

# **BASIC Paradigm for Bio-Enabled Materials**

- ◆ Use microorganisms as biofactories to precisely and rapidly replicate enormous numbers ( $2^n$ ) of rigid, 3-D self-assembled, nanoparticle structures:



- ◆ Use shape-preserving chemical conversion methods to alter the composition for desired properties.



# *Shape-Preserving Chemical Transformation of Biogenic Structures: Bio-Enabled Materials*

## ◆ Gas/solid reactive conversion of inorganic templates

### *Displacement Reactions with Bio-inorganic and Synthetic Inorganic Preforms:*

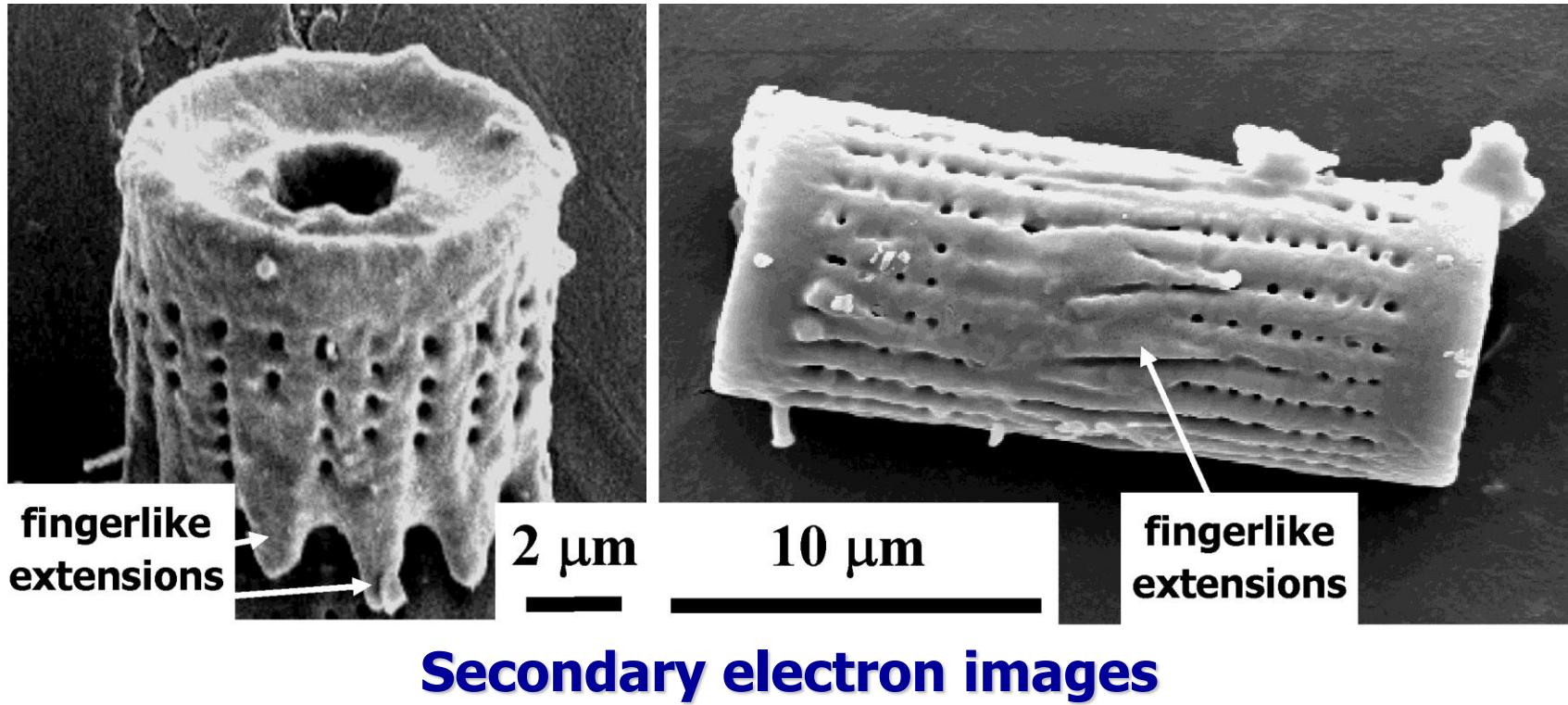
- Biological Assembly and Shape-preserving Inorganic Conversion (BASIC) process<sup>1</sup>  
{Exchange reactions of porous  $\text{SiO}_2$  templates with  $\text{Mg(g)}$ ,  
 $\text{TiF}_4(\text{g})$ ,  $\text{ZrCl}_4(\text{g})$ , ...}  
-> Positive replicas of  $\text{MgO/Si}$ ,  $\text{MgO}$ ,  $\text{Si}$ ,  $\text{SiC}$ ,  $\text{C}$ ,  $\text{TiO}_2$ ,  $\text{ZrO}_2$ , ...

## ◆ Conformal Coating-based Methods

### *Layer-by-Layer Deposition onto Bio-organic Templates:*

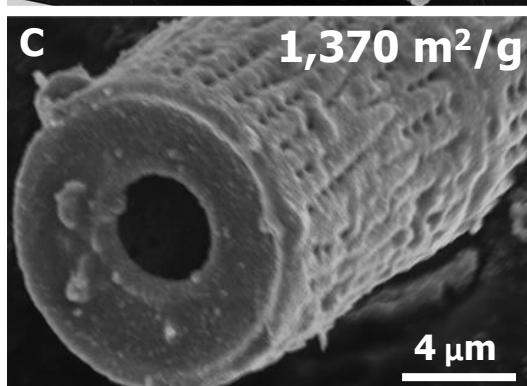
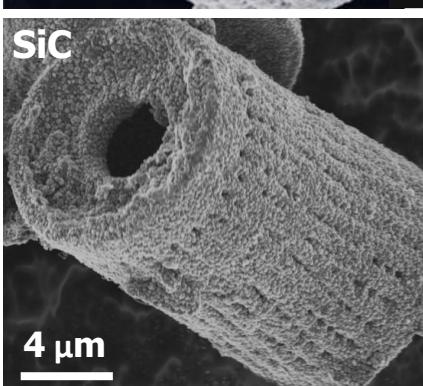
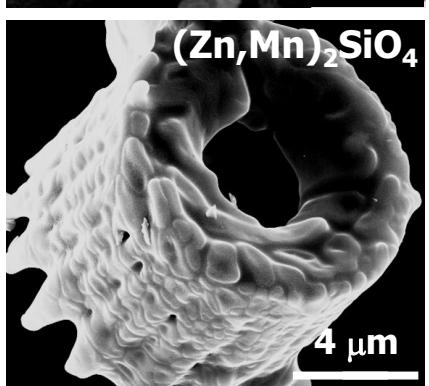
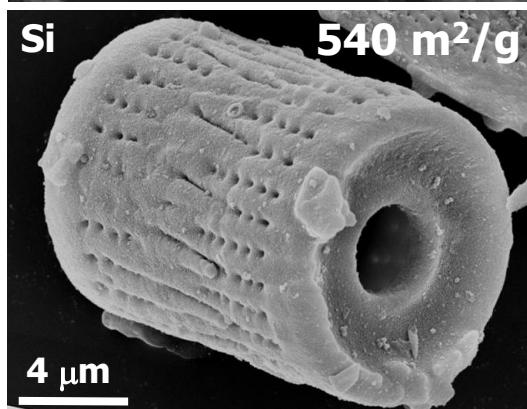
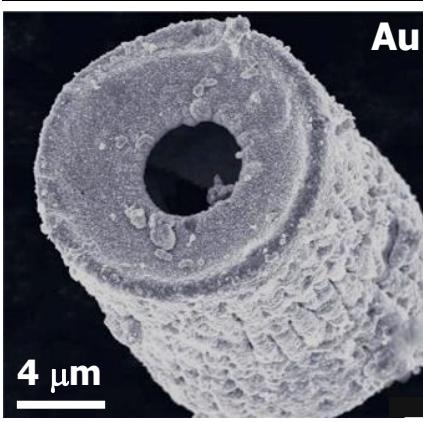
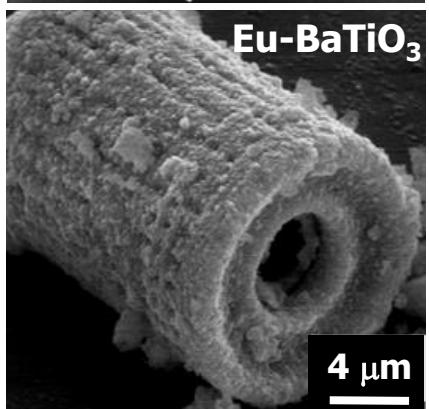
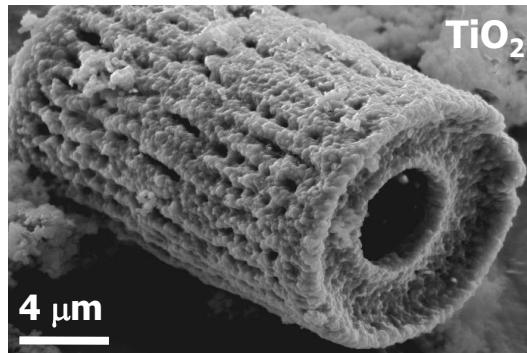
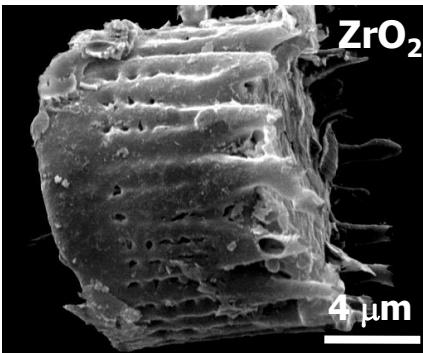
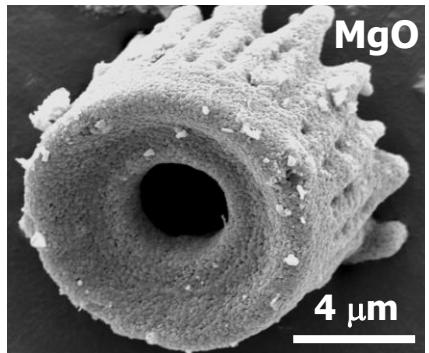
- Surface Sol-Gel process + template removal  
{Alkoxide chemisorption on OH-rich templates + pyrolysis}  
-> Negative replicas of  $\text{Fe}_3\text{O}_4$ ,  $\text{SnO}_2$ ,  $\text{TiO}_2$ ,  $\text{ZrO}_2$ ,  
 $\text{BaTiO}_3$ , Eu-BaTiO<sub>3</sub>, ...

# *Aulacoseira Diatom Frustules*



**Regularly-spaced rows of fine pores  
(few hundred nm in diameter)  
running along the capsule wall.**

# Diatom Alchemy

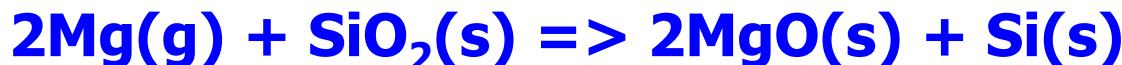


# **Gas/Solid Reactive Conversion of Biogenic (Diatom) and Synthetic SiO<sub>2</sub> into Replicas of MgO, TiO<sub>2</sub>, ZrO<sub>2</sub>, Si, SiC, C**

- K. H. Sandhage, et al., *Adv. Mater.*, 14, 429 (2002)
- R. R. Unocic, et al., *Chem. Comm.*, 795 (2004)
- Y. Cai, et al., *J. Am. Ceram. Soc.*, 88, 2005 (2005)
- M. S. Haluska, et al., *Rev. Sci. Instr.*, 76, 126101 (2005)
- K. H. Sandhage, et al., *Int. J. Appl. Ceram. Technol.*, 2, 317 (2005)
- S. Shian, et al., *J. Am. Ceram. Soc.*, 89, 694 (2006)
- S.-J. Lee, et al., *J. Am. Ceram. Soc.*, 90, 1632 (2007)
- E. M. Ernst, et al., *J. Mater. Res.*, 22, 1121 (2007)
- Z. Bao, et al., *Nature*, 446, 172 (2007)
- R. F. Shepherd, et al., *Adv. Mater.*, 20, 4734 (2008)
- S. Shian, et al., *Rev. Sci. Instr.*, 80, 115108 (2009)
- K. H. Sandhage, *JOM*, 62, 32 (2010)
- B. Hatton, et al., *Proc. Nat. Acad. Sci.*, 107, 10354 (2010)
- Z. Bao, et al., *Energy Environ. Sci.*, 4, 3980 (2011)
- K. Chen, et al., *J. Mater. Chem.*, 22, 16196 (2012)
- A. Xing, et al., *Chem. Commun.*, 49, 6743 (2013)
- S. C. Davis, et al., *Adv. Funct. Mater.*, 4611 (2013)
- Z. Xia, et al., *Adv. Opt. Mater.*, 2, 235 (2014)

# *Magnesiothermic Reduction of SiO<sub>2</sub> -> Si*

- ◆ For the reaction:

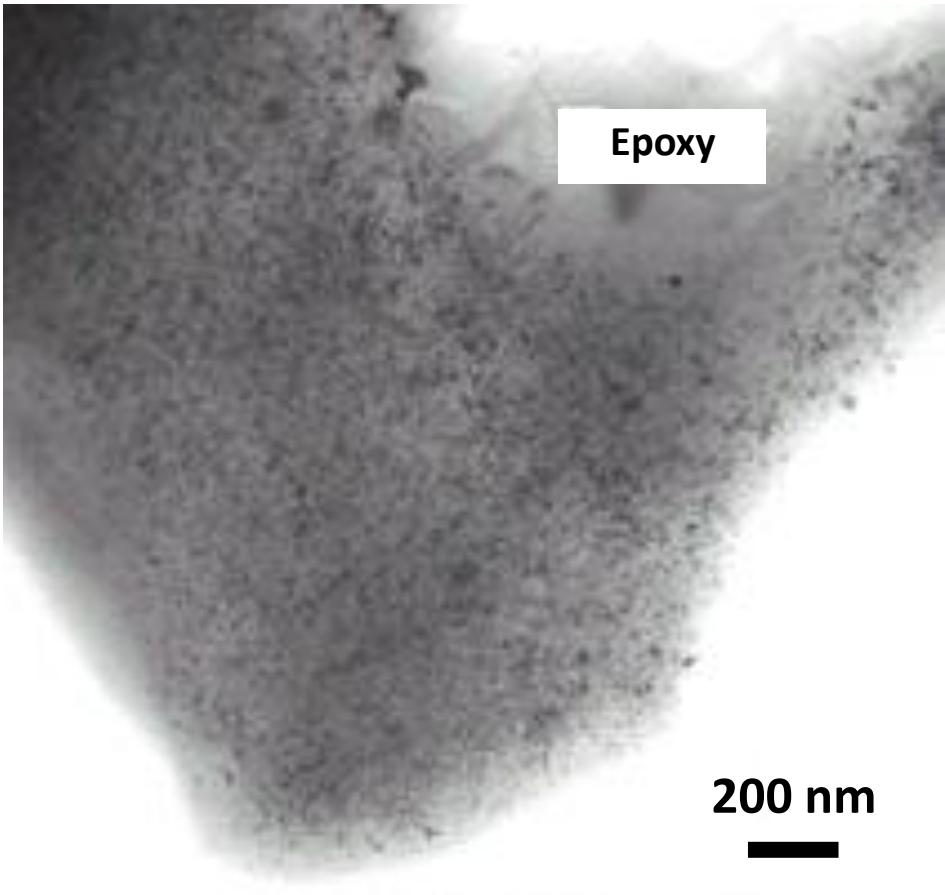


the relative amounts of the solid products are:

**65.1 vol% MgO, 34.9 vol% Si**

- ◆ A uniform mixture of these solid products should be comprised of co-continuous MgO and co-continuous Si (i.e., interpenetrating networks of both MgO and Si).

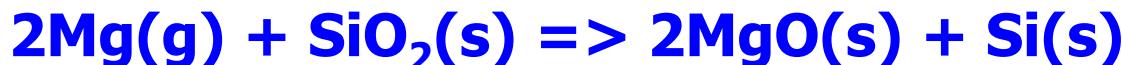
# *MgO/Si Frustule Replica*



**Transmission  
electron image**

# *Magnesiothermic Reduction of SiO<sub>2</sub> -> Si*

- ◆ For the reaction:



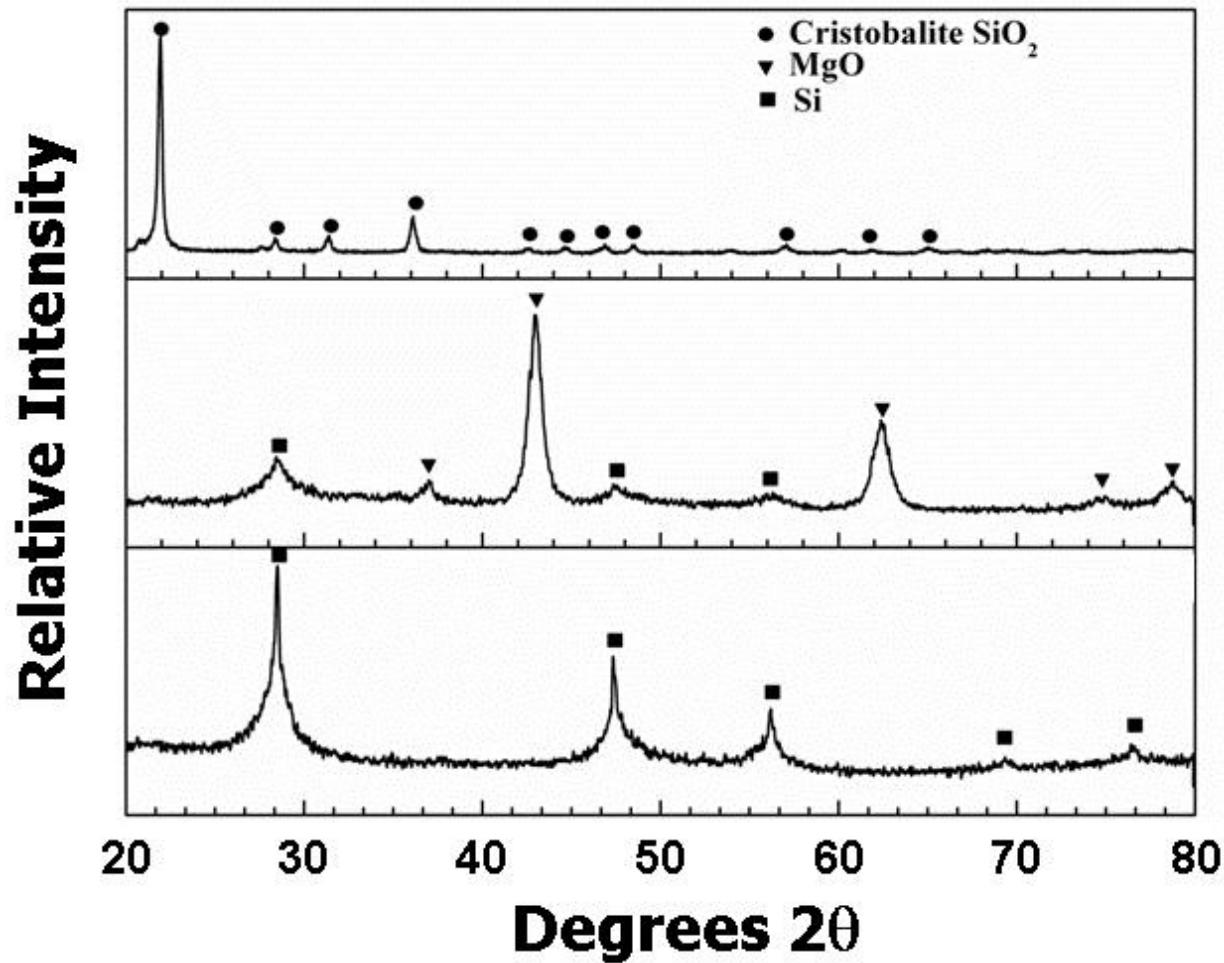
the relative amounts of the solid products are:

**65.1 vol% MgO, 34.9 vol% Si**

- ◆ A uniform mixture of these solid products should be comprised of co-continuous MgO and co-continuous Si (i.e., interpenetrating networks of both MgO and Si).
- ◆ Selective dissolution of the MgO should then yield an interconnected, highly-porous Si replica of the starting SiO<sub>2</sub> template:



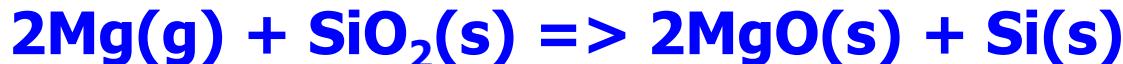
# *Conversion into Si-based Replicas*



(average Si crystal size from  
Scherrer analysis = 8.1 nm)

# *Magnesiothermic Reduction of SiO<sub>2</sub> -> Si*

- ◆ For the reaction:



the relative amounts of the solid products are:

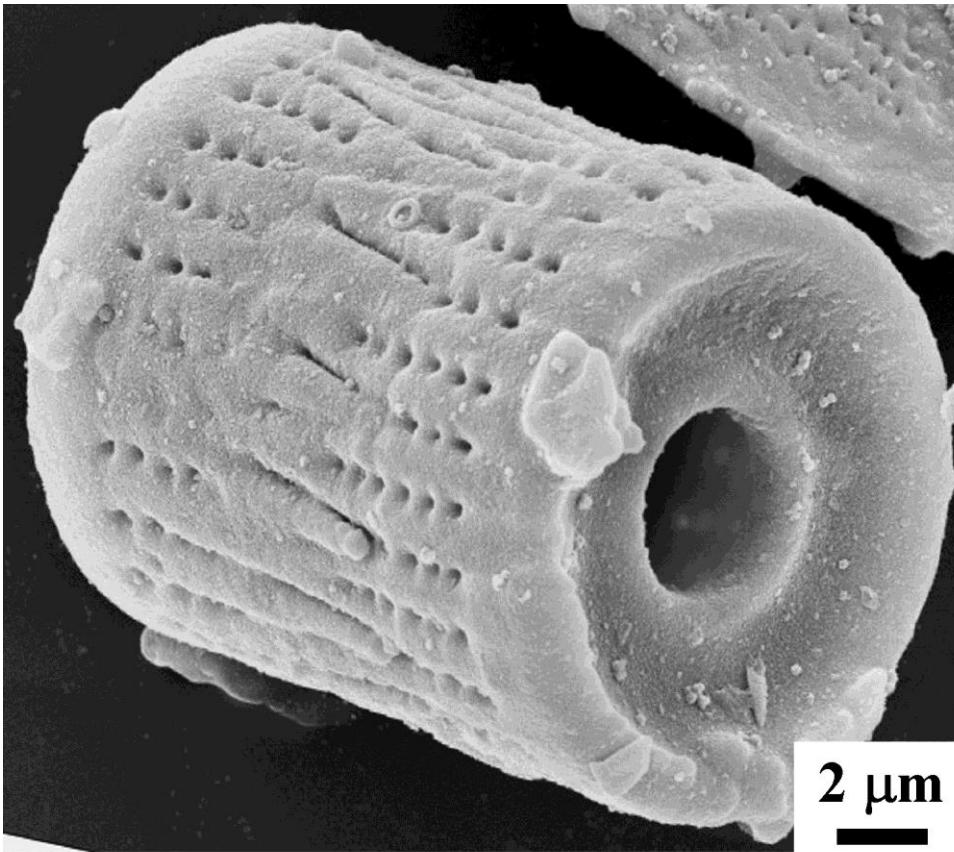
**65.1 vol% MgO, 34.9 vol% Si**

- ◆ A uniform mixture of these solid products should be comprised of co-continuous MgO and co-continuous Si (i.e., interpenetrating networks of both MgO and Si).
- ◆ Selective dissolution of the MgO should then yield an interconnected, highly-porous Si replica of the starting SiO<sub>2</sub> template:



$$\Delta V_m/V_m (\text{SiO}_2 \rightarrow \text{Si}) = -55.8 \text{ to } -58.5\%$$

# *Conversion into Si Replicas*



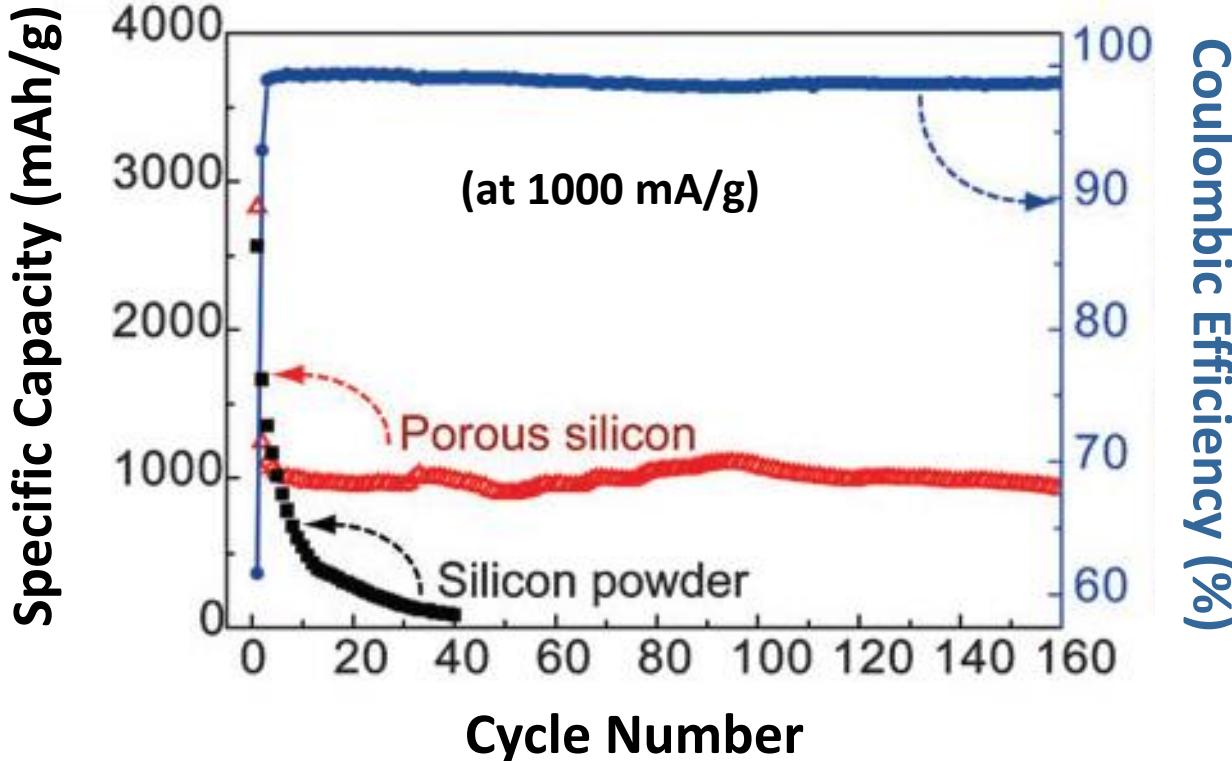
**Si nanoparticle replica  
(after etching in 1 M HCl for 4 h)**

Z. Bao, et al., *Nature*, 446 [3] 172-175 (2007).

**Secondary  
electron  
image**

**Surface Area:  
541.0 m<sup>2</sup>/g  
(BET analysis)**

# Porous Si for Lithium Ion Battery Anodes



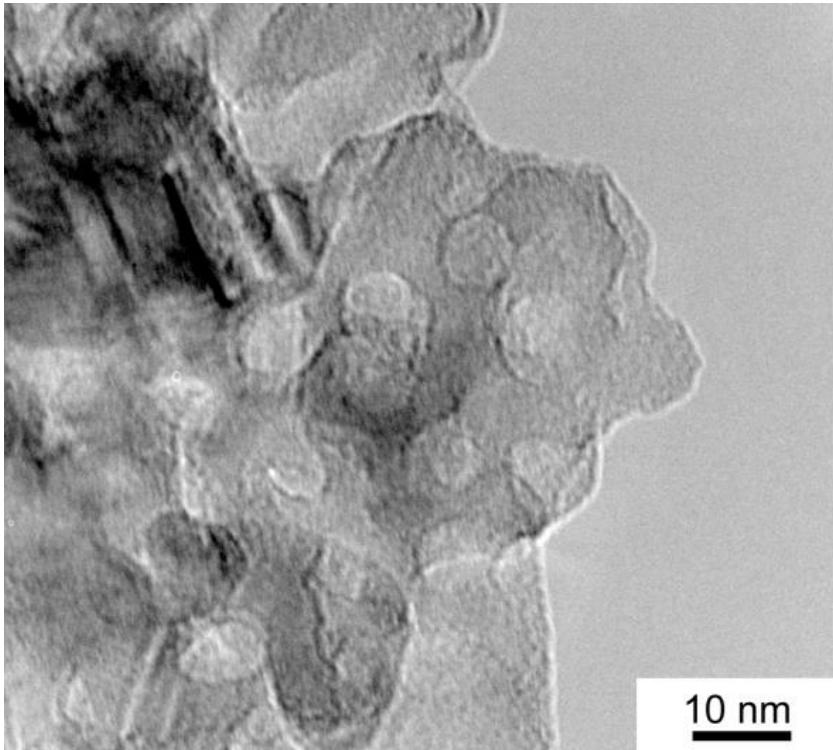
**p-Si  $\mu$ particles:**

- SSA: 281  $m^2/g$
- Ave. crystal size: 10 nm

(Reaction of  $<2.5 \mu m$   $SiO(s)$  powder with  $Mg(g)$  at a peak temperature of  $500^\circ C$  for 12 h, then  $MgO$  dissolution)

A. Zing, J. Zhang, Z. Bao, Y. Mei, A.S. Gordin, K.H. Sandhage, *Chem. Commun.*, 49, 6743-6745 (2013).

# Porous Si for Lithium Ion Battery Anodes



Transmission  
Electron  
Image

(Reaction of  $<2.5\text{ }\mu\text{m}$   $\text{SiO(s)}$  powder with  $\text{Mg(g)}$  at a peak temperature of  $500^\circ\text{C}$  for 12 h, then  $\text{MgO}$  dissolution)

A. Zing, J. Zhang, Z. Bao, Y. Mei, A.S. Gordin, K.H. Sandhage, *Chem. Commun.*, 49, 6743-6745 (2013).

# **Applications for Mg-derived Porous Si Replicas**

## ◆ **Porous silicon anodes for lithium ion batteries**

- L. Wu, et al., *ACS Appl. Mater. Interf.*, 8, 16862 (2016).
- L.-S. Jiao, et al., *J. Power Sources*, 315, 9 (2016).
- W. Sun, et al., *J. Mater. Chem.*, 4, 10948 (2016).
- Z.-L. Xu, et al., *J. Mater. Chem. A*, 4, 6098 (2016).
- Y. Tang, et al., *Electrochim. Acta*, 200, 182 (2016).
- J. Wang, et al., *RSC Adv.*, 8, 45077 (2016).
- H. Cui, *Nano*, 11, 53 (2016).
- M. Pan, et al., *Mater. Lett.*, 178, 252 (2016).
- W.-S. Kim, et al., *Nano Res.*, 9, 2174 (2016).
- C. Wang, et al., *Mater. Chem. Phys.*, 173, 89 (2016).
- L. Su, et al., *J. Alloys Comp.*, 663, 524 (2016).
- X. Feng, et al., *Nano*, 11, 1650031 (2016).
- L. Sun, et al., *Phys. Chem. Chem. Phys.*, 18, 1521 (2016).
- A. G. Kannan, et al., *RSC Adv.*, 6, 25159 (2016).
- J.D. Lee, *Kor. Chem. Eng. Res.*, 54, 16 (2016).
- L. Shi, et al., *J. Alloys Comp.*, 661, 27 (2016).
- W. Zhang, et al., *RSC Adv.*, 6, 4835 (2016).
- H. Won, et al., *Sae Mulli*, 66, 140 (2016).
- M. Waltzinger, et al., *Monat. Chem.*, 147, 269 (2016).

=> K. H. Sandhage, Z. Bao, U.S. Patent No. 7,615,206.

# *Applications for Mg-derived Porous Si Replicas*

## ◆ High-sensitivity sensors

- Z. Xia, et al., *Adv. Opt. Mater.*, 2, 235-239 (2014).

## ◆ Thermoelectric particles

- M. L. Snedaker, et al., *Chem. Mater.*, 25, 4867 (2013).
- J. Szczech, et al., *J. Solid State Chem.*, 181, 1565 (2008).

## ◆ Photoluminescent Particles

- Z. Bao, et al., *Nature*, 446, 172 (2007).
- J. Zhu, J. Wu, Y. Wang, C. Meng, *J. Mater. Sci.*, 46, 7223 (2011).

## ◆ Inverse Opals

- B. Hatton, et al., *PNAS*, 107, 10354 (2010).
- F. Gallego-Gomez, et al., *Adv. Funct. Mater.*, 23, 5219 (2011).

## ◆ Drug Delivery

- S. Maher, et al., *Adv. Funct. Mater.*, 25, 5107 (2015).

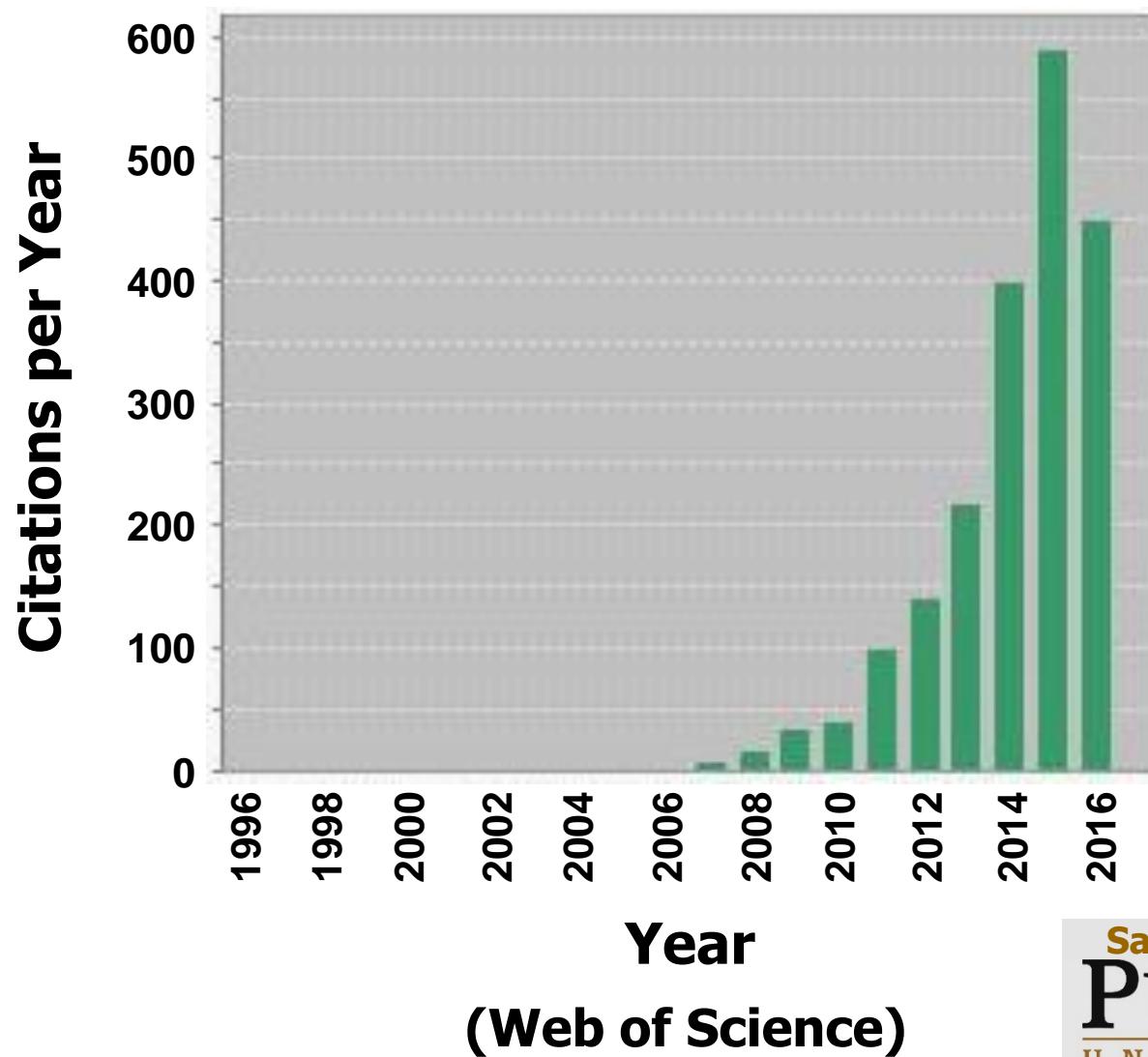
## ◆ Photocathode

- S. Chandrasekaran, et al., *ACS Appl. Mater. Interf.*, 7, 17381 (2015).
- B. H. Meekins, et al., *ACS Appl. Mater. Interf.*, 5, 2943 (2013).

## ◆ Electromagnetic Wave Absorption

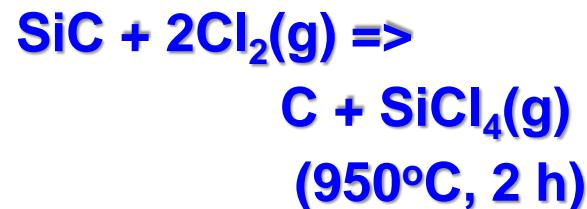
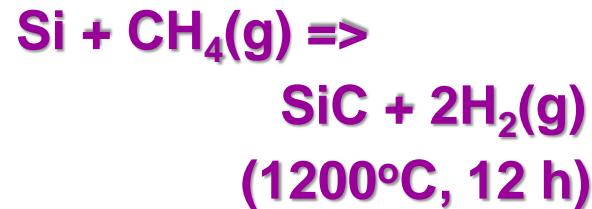
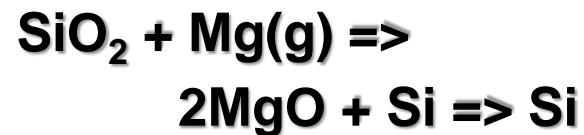
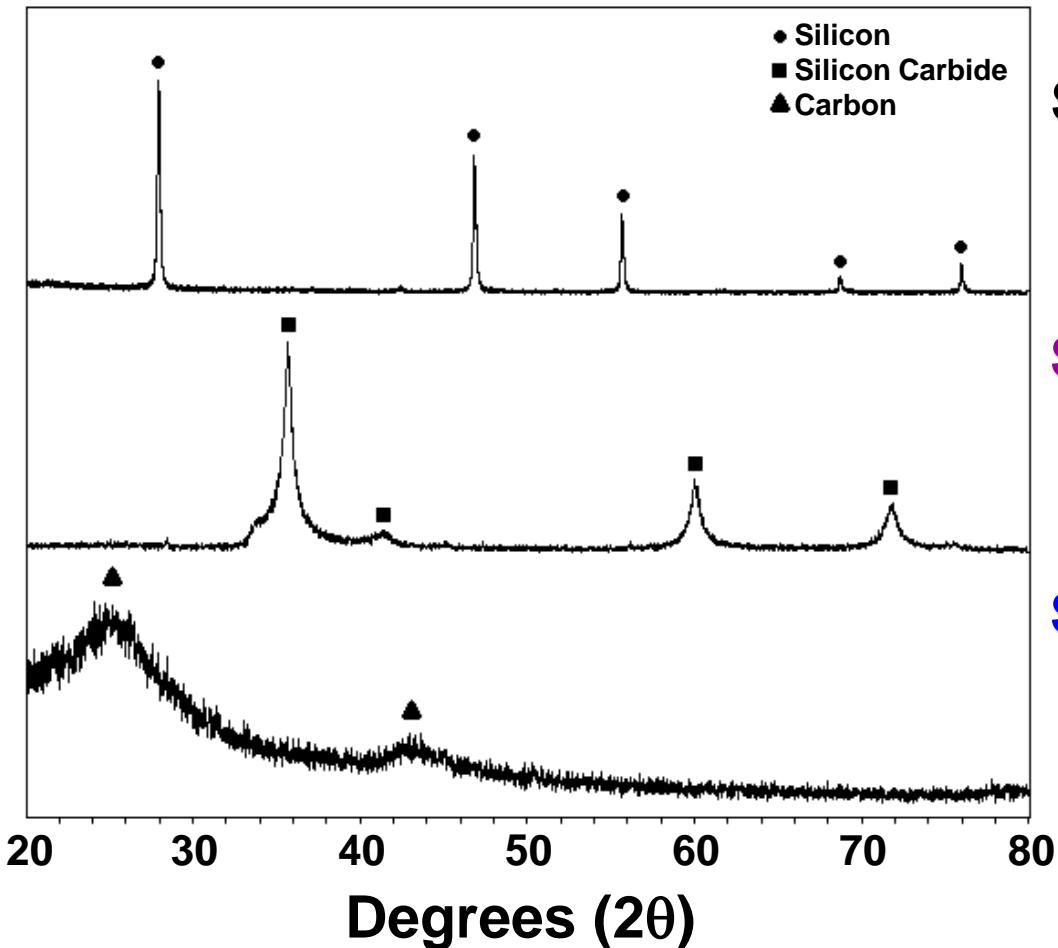
- S.-T. Liu, et al., *J. Magn. Magn. Mater.*, 394, 266 (2015).

# *Si via Magnesiothermic Reduction Citations*

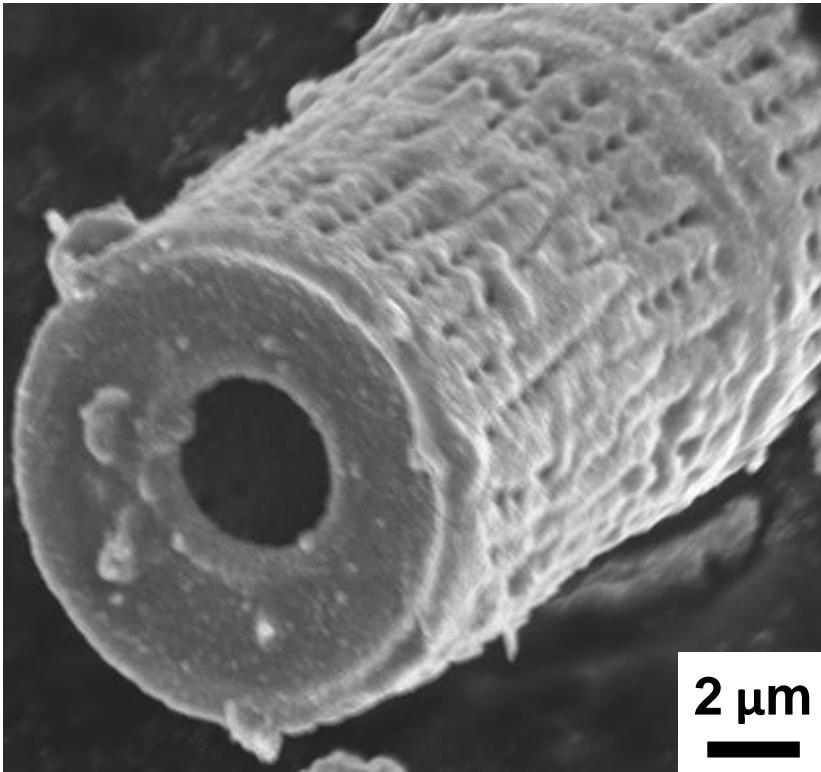


# *Reactive Conversion into SiC and C Replicas*

Relative Intensity

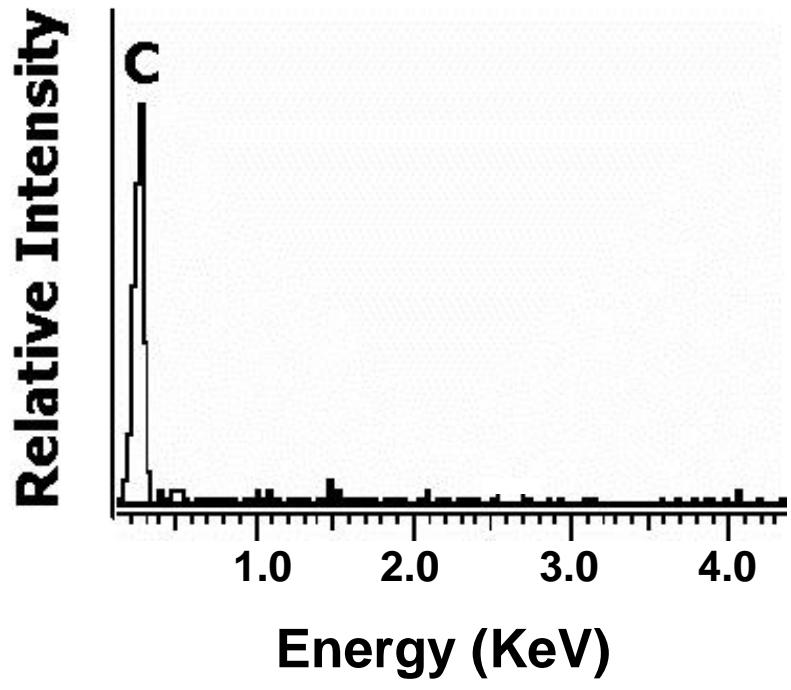


# *Reactive Conversion into Porous C Replicas*



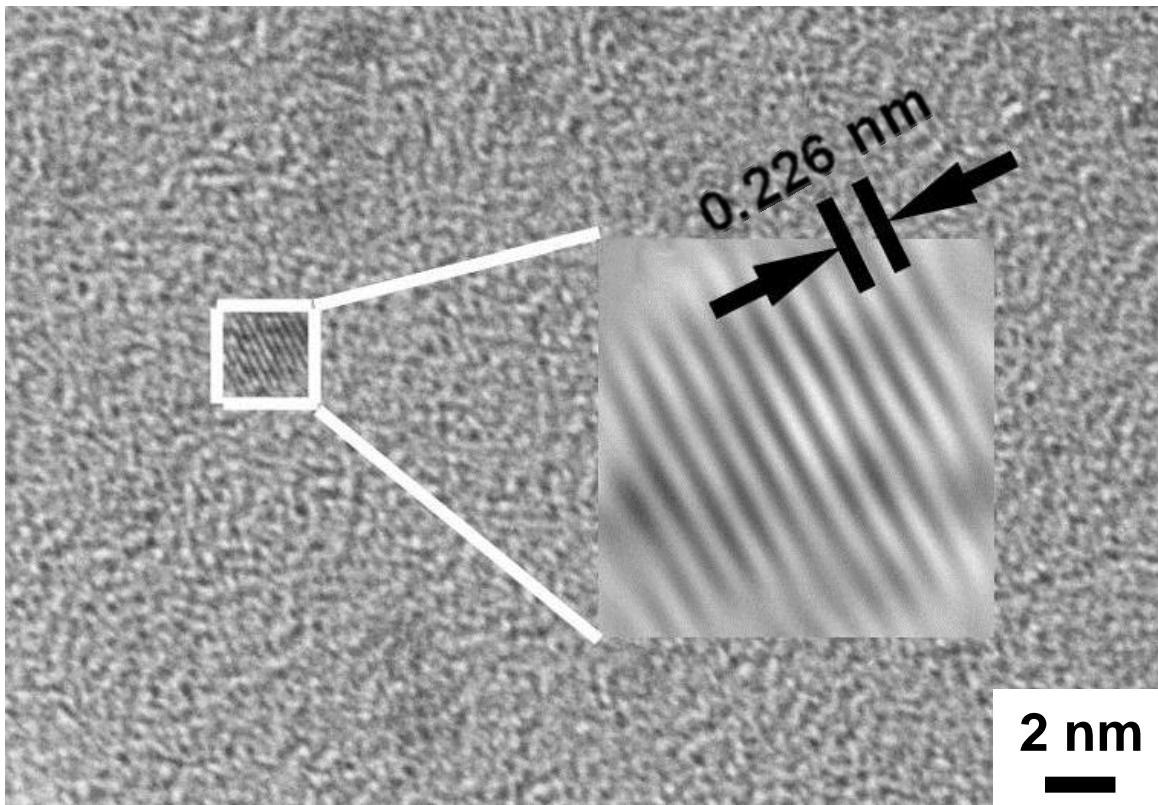
**Secondary electron image**

**BET Surface Area:**  
**1,370 m<sup>2</sup>/g!**



**EDX analysis**

# Pt Nanoparticles within C Frustule Replicas



HRTEM image

(Pt deposition from  $\text{Pt}(\text{CO})_2\text{Cl}_2$  vapor)

# **PEM Fuel Cells and Oxygen Reduction**

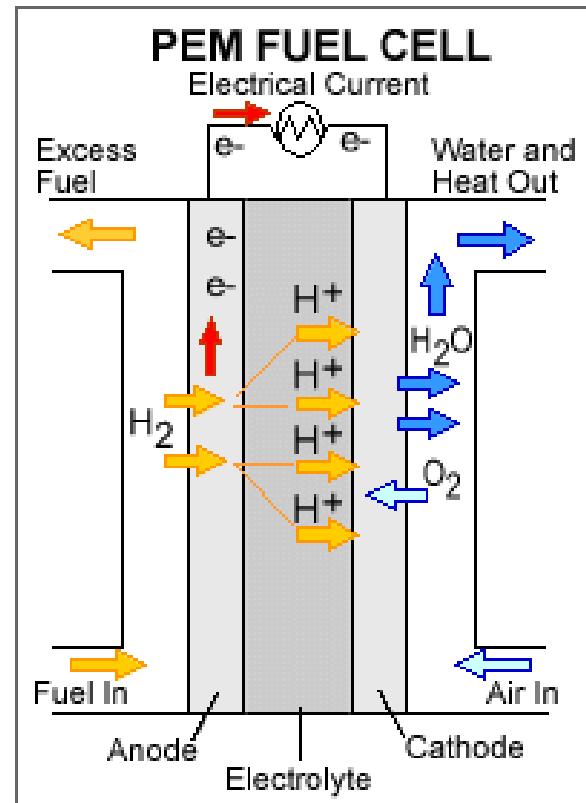
- ◆ At the anode of a proton exchange membrane (PEM) fuel cell,  $\text{H}_2(\text{g})$  is oxidized to yield protons and electrons:



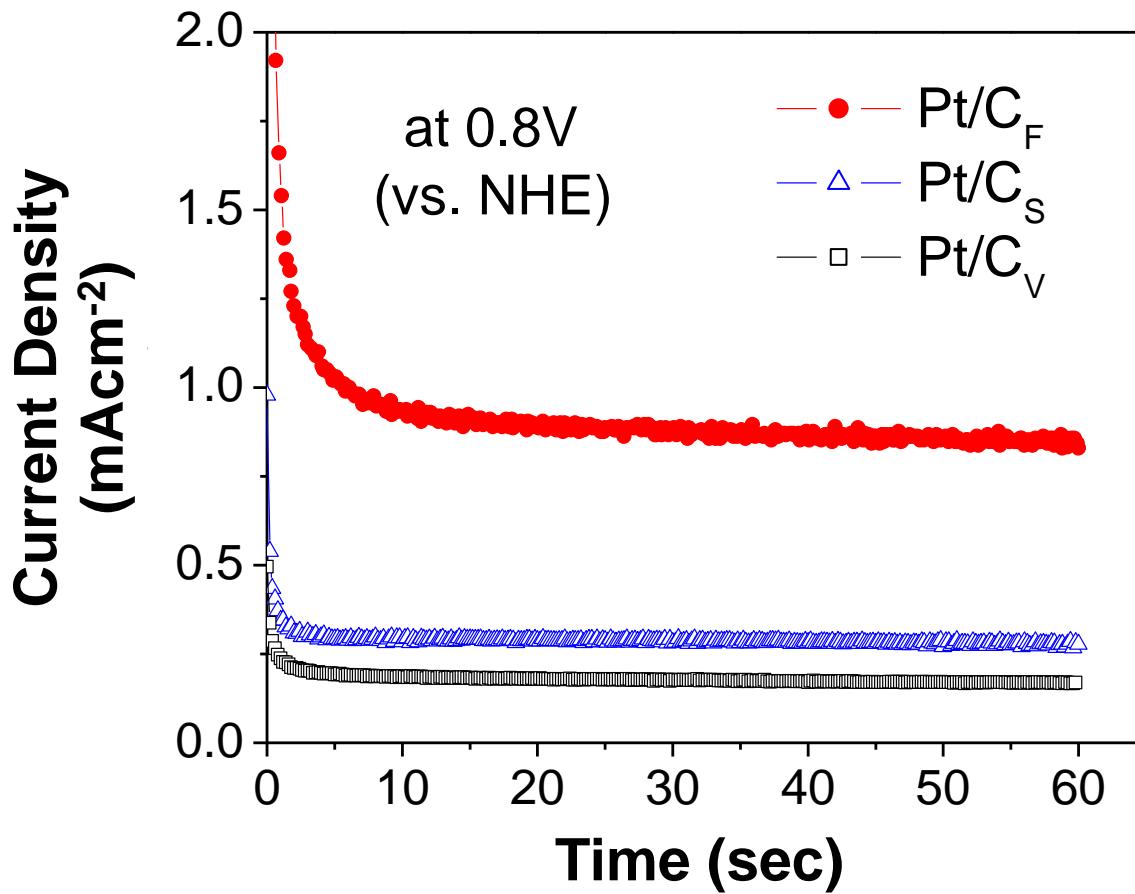
- ◆ At the cathode,  $\text{O}_2(\text{g})$  undergoes following reduction reaction:



- ◆ The oxygen reduction reaction is relatively sluggish and significant R&D on catalysts and catalyst supports is underway.



# Catalysis of the Oxygen Reduction Reaction



(with Prof. Meilin Liu, School of MSE, Georgia Tech)

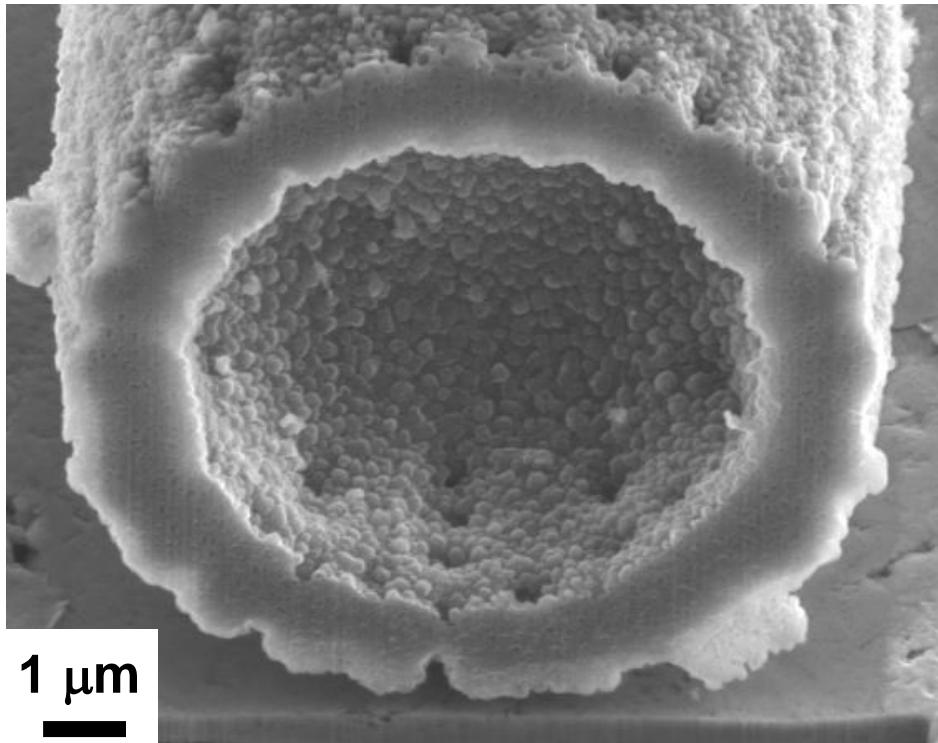
# **Surface Area, Pore Volume Analyses**

<b>Specimen</b>	<b>SSA (m<sup>2</sup>g<sup>-1</sup>)</b>	<b>SMiV (cm<sup>3</sup>g<sup>-1</sup>)</b>	<b>SMeV (cm<sup>3</sup>g<sup>-1</sup>)</b>
<b>C<sub>F</sub></b>	<b>1370</b>	<b>0.282</b>	<b>1.53</b>
<b>C<sub>V</sub></b>	<b>227</b>	<b>0.0232</b>	<b>0.413</b>
<b>C<sub>S</sub></b>	<b>1230</b>	<b>0.286</b>	<b>1.40</b>

**C<sub>F</sub>** = C frustule replicas (10-11 µm dia.); **C<sub>V</sub>** = C black (Vulcan XC-72R, 4.9 µm ave. dia.); **C<sub>S</sub>** = C replicas of SiC powder (8.7 µm ave. dia.).

**SSA** = specific surface area; **SMiV** = specific micropore (<2 nm dia.) volume; **SMeV** = specific mesopore (2-50 nm dia.) volume

# ***Carbon Diatom Frustule Replica***



**Secondary electron  
image after partial  
FIB milling**

**Hollow frustule replicas =>  
short diffusion distance for oxygen!  
(half wall thickness ~ 700 nm)**